

# FLEX 2024 FM Mattsson Christmas Tournament V3

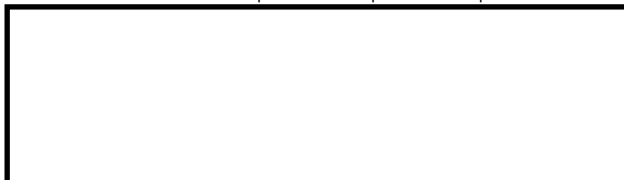


Oil Pattern Distance	43	Reverse Brush Drop	41	Oil Per Board	Multi ul
Forward Oil Total	17.465 mL	Reverse Oil Total	12.12 mL	Volume Oil Total	29.585 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	40	14	3	A	74	0.0	1.9	1.9	2960
2	2L	2R	2	40	14	3	A	74	1.9	5.8	3.9	2960
3	2L	4R	2	40	18	3	A	70	5.8	10.9	5.1	2800
4	2L	5R	1	35	18	3	A	34	10.9	13.4	2.5	1190
5	5L	5R	1	35	18	3	A	31	13.4	15.9	2.5	1085
6	5L	6R	1	35	18	3	A	30	15.9	18.4	2.5	1050
7	7L	6R	1	35	18	3	A	28	18.4	20.9	2.5	980
8	2L	2R	2	30	18	3	A	74	20.9	26.0	5.1	2220
9	7L	7R	1	30	18	3	A	27	26.0	28.5	2.5	810
10	8L	7R	1	30	22	3	A	26	28.5	31.6	3.1	780
11	11L	9R	1	30	26	3	A	21	31.6	35.2	3.6	630
12	2L	2R	0	30	26	3	A	0	35.2	43.0	7.8	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	A	0	43.0	38.0	-5.0	0
2	2L	2R	0	40	26	3	A	0	38.0	34.0	-4.0	0
3	13L	11R	1	40	22	3	A	17	34.0	30.9	-3.1	680
4	13L	11R	2	40	18	3	A	34	30.9	25.8	-5.1	1360
5	11L	9R	2	40	18	3	A	42	25.8	20.7	-5.1	1680
6	10L	8R	2	40	18	3	A	46	20.7	15.6	-5.1	1840
7	8L	7R	1	40	18	3	A	26	15.6	13.1	-2.5	1040
8	7L	7R	1	40	18	3	A	27	13.1	10.6	-2.5	1080
9	2L	2R	3	40	18	3	A	111	10.6	3.0	-7.6	4440
10	2L	2R	0	40	14	3	A	0	3.0	0.0	-3.0	0

Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.95	1.28	1	1	1.1	2.01

